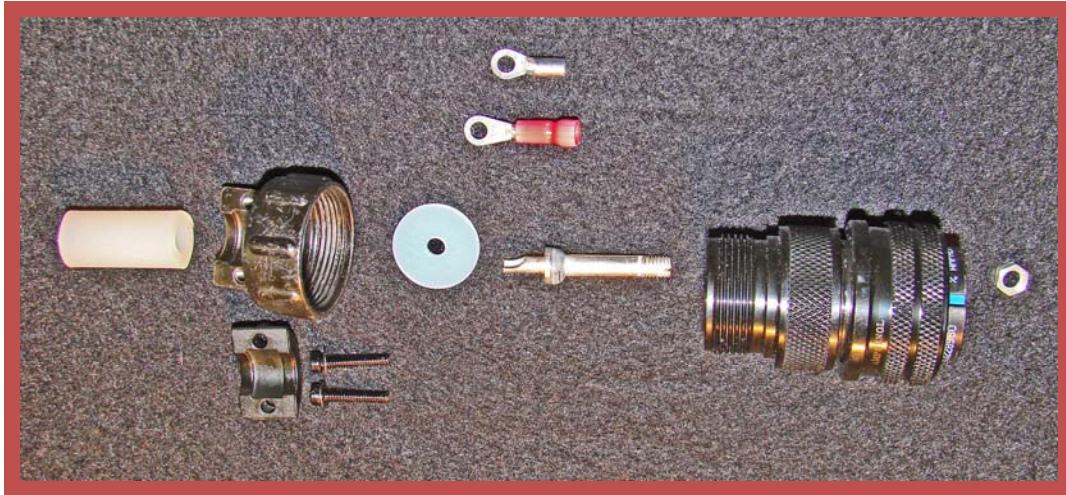


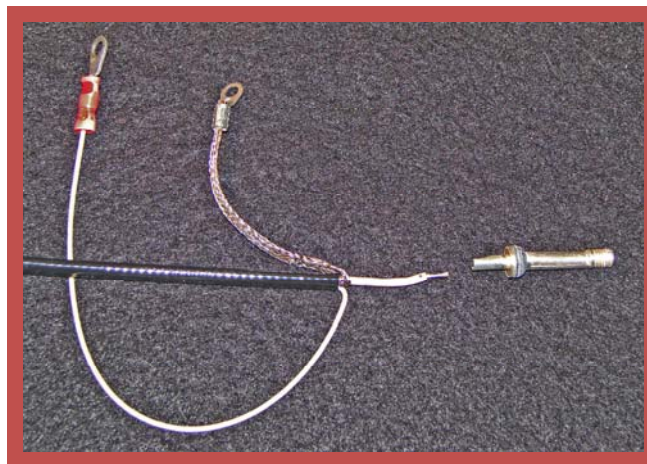
# MS-Complete Assembly Instructions



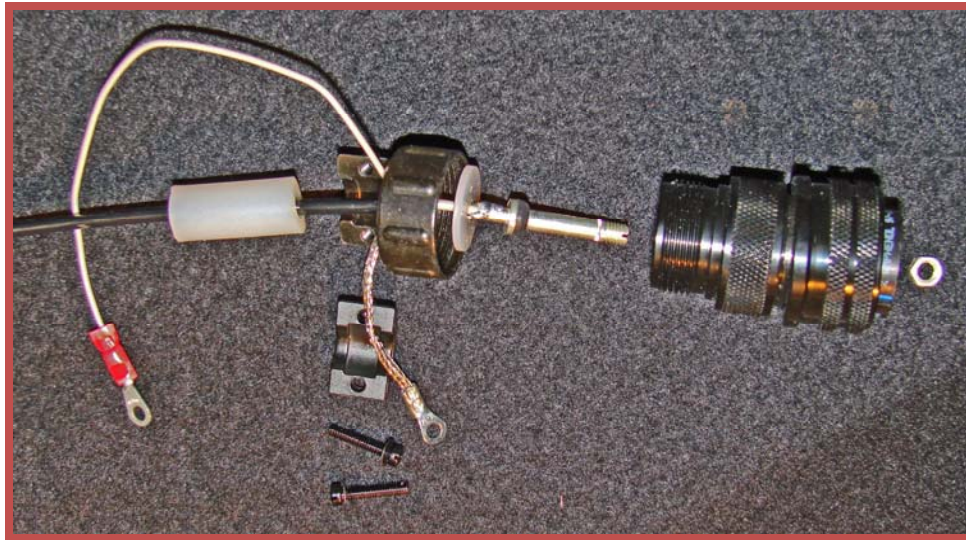
**Figure 1. Lay Out Parts in Order as Shown Above**



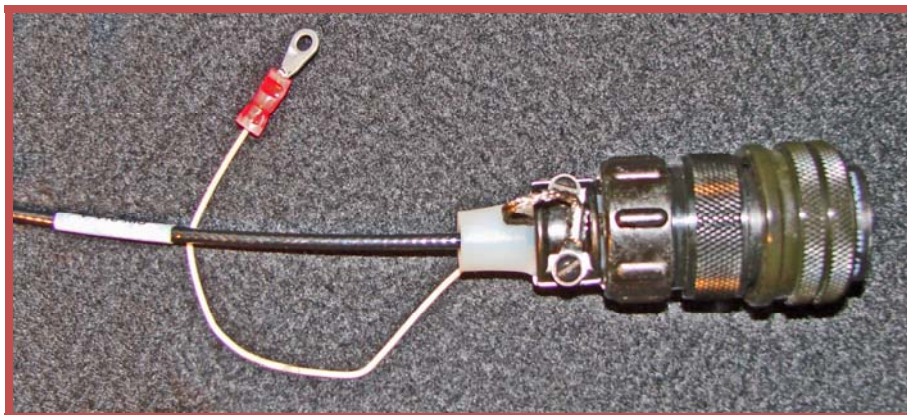
**Figure 2: Prepare High Voltage Cable End as Shown Above**  
Mesh Shield Length – 2.5 Inches  
Insulated HV Lead Length – 1 Inch  
Ground Wire Length – 8 Inches



**Figure 3. Install Lugs on Mesh Shield and Ground Wire as Shown Above**



**Figure 4: Assemble Plastic Protector Over Cable  
Assemble Female Socket Clamp Over Cable, Ground Wire & Mesh Shield.  
Install Washer over HV Lead  
Solder Male Socket on HV Lead**



**Figure 4.  
Insert HV Lead into Main Body  
Install Nut on HV Male Socket inside Main Body  
Screw Female Socket Clamp onto Main Connector Body  
Tighten Rear Connector Clamps with Screws  
Install Shield Lug on Rear Connector Clamps**

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**DUNIWAY**  
STOCKROOM CORP.

48501 Milmont Drive, Fremont, CA 94538  
Phone: 650-969-8811 – Toll Free: 800-446-8811  
FAX: 650-965-0764  
[www.duniway.com](http://www.duniway.com)